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Effects of Using Diesel Particulate Filter and Diesel Oxidation Catalyst with Exhaust Gas Recirculation on the Performance of Compression Ignition Engine Fuelled with Diesel- Di Ethyl Ether Blend

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ABSTRACT

In the present work, a single cylinder diesel engine was suitably modified to operate on diesel, diesel and diethyl ether (DEE) in blended form in which percentage of diethyl ether in diesel blends was varied from 5 to 20% in steps of 5%. Further the effects of exhaust gas recirculation (EGR) on the performance of diesel engine fueled with alcohol and diesel blended fuels were studied. The pre-and post-combustion methods were adopted to study the performance of the modified diesel engine. Post combustion analysis involved use of emission control devices like Diesel Particulate Filter (DPF) and Diesel Oxidation Catalyst (DOC) combination for effective control of unburned hydrocarbon (UBHC) and particulate matter (PM) respectively. From the study it was observed that the engine was consistent in its operation throughout the experimental investigations when operated on selected fuel combinations. Based on the comprehensive experimental investigations carried out the following conclusions have been derived. The brake thermal efficiency (BTE) increased with increased injection of DEE and highest BTE was found to be 29.25% for 80% loading condition using 20% DEE and without EGR. In-cylinder pressure and heat release profiles showed delayed combustion for DEE blends compared to diesel and the same was more pronounced with higher DEE blends. Shorter combustion duration was observed with DEE compared to diesel. Increased smoke and UBHC emissions were observed for increased EGR induction for all operating conditions while the oxides of nitrogen (NO_x) emission decreased. For 20% DEE fuel operation adopted along with DPF, smoke emissions reduced by 75%. It is observed that, adopting DPF, NO_x emission reduced by 10%; while adopting DOC, NO_x emission reduced by 6%. At 80% load optimum conditions for the modified diesel engine operation with selected fuel combinations were observed for 20% diethyl ether/diesel ratio, and 20% exhaust gas recirculation rate along with both DPF and DOC respectively.

Keywords: Di-Ethyl ether, diesel particulate filter, diesel oxidation catalyst, performance

INTRODUCTION

Diesel engines are durable, economical and therefore they are an important power source in farming and industrial equipments. However, the problems with them being their higher emissions. Therefore, all researchers should chant the statement "Research makes diesel engine greener".



Figure 1. Experimental test rig

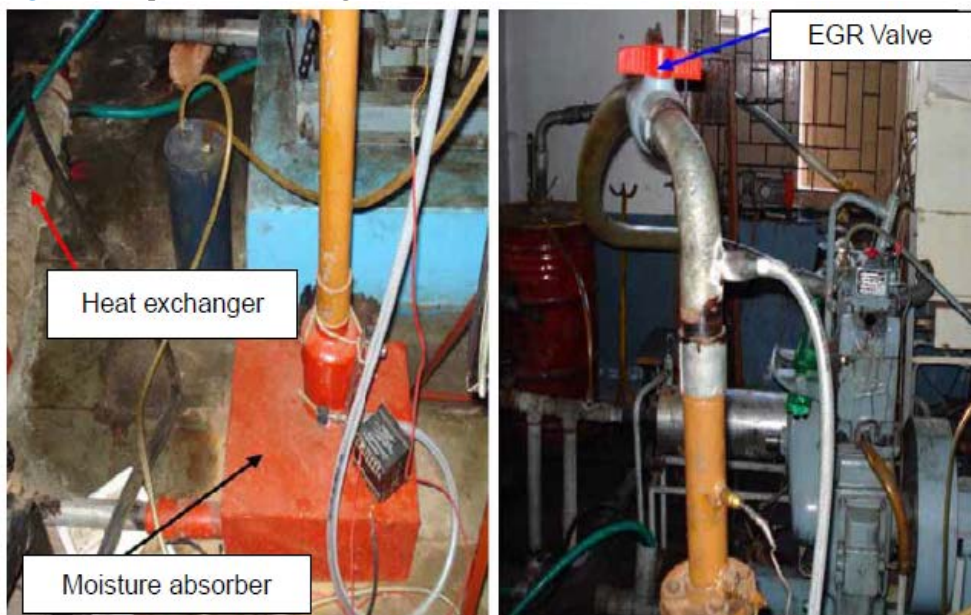


Figure 2. Exhaust gas recirculation arrangement

Re-circulating the exhaust gas reduced oxides of nitrogen (NO_x), but increased smoke emission, hence there is a trade-off between NO_x and smoke emission (Agrawal et al., 2004). The experiments were conducted using different injection timing (IT) and exhaust gas recirculation (EGR) to have tradeoff between NO_x and smoke (Kouremenos et al., 2001). Potential of blending DEE with diesel fuel in different proportion (5% 10%, 15% and 20%) have been done. Retardation of IT and EGR are yielded reduced the NO_x emissions (Mallikarjun et al., 2013). Significant improvements in all emissions with higher thermal efficiency were realized with the oxygenates besides engine noise reduction (Miyamoto et al., 1997). With growing concerns about NO_x and particulate matter (PM) emissions from diesel engines, discussed the combination of a diesel particle filter system (DPF) with EGR was used to control of NO_x , particulate matter (PM), CO and HC from diesel engines (Chatterjee et al., 2003). After-treatment system developed simultaneously reduced PM and NO_x by 80% (Nakatani et al., 2002).

From the review of the literatures, it has been noticed that among the various techniques available to reduce NO_x , the EGR is most essential to meet Euro standards. Use of oxygenated fuels like di methyl ether, di ethyl ether are done to enhance the performance. Hence, the present research work is focused on reduction of NO_x and smoke emissions in diesel engines also to enhance the brake thermal efficiency (BTE).

The objectives of work are:

- (1) To conduct experiments on existing diesel engine using DEE as additive blended fuels.
- (2) To conduct performance test on existing diesel engine having optimized DEE/ Diesel ratio with EGR and study the emission reduction with EGR and after treatment devices.
- (3) To establish test facilities for conducting experimental investigation of diesel engine with manifold injection for DEE at different timings and duration.

Table 1. Specification of Engine

Make and Model	Kirloskar, TV1
Engine type	Single cylinder, four stroke, water cooled, direct injection, diesel engine
Orientation	Vertical
Ignition System	Compression Ignition
Bore X Stroke	87.5 mm X 110 mm
Displacement Volume	660 cc
Compression Ratio	17:5:1
Arrangement of valves	Overhead
Combustion Chamber	Open Chamber (Direct Injection)
Rated Power	5.2 kW (7HP) @ 1500 rpm
Cooling Medium	Water cooled
Air measurement manometer	
Made	MX 201
Type	U-type
Range	100-0-100 mm
Eddy current dynamometer	
Model	AG-10
Type	Eddy current
Maximum	7.5 KW @ 1500-3000 rpm
Flow	Must flow through dynamometer
Dynamometer arm length	0.180 m
Fuel measuring range	0-50 ml

Table 2. Specification of Engine

Ratios	Diesel	5% DEE	10% DEE	15% DEE	20% DEE
Specific Gravity (gm/cc)	0.77	0.80	0.822	0.846	0.8806
Viscosity	2.61	2.20	1.90	1.70	1.24
Calorific value (kJ/kg)	43000	43485	43860	44640	45041

EXPERIMENTAL SET UP AND METHODOLOGY

Experimentations were done on a diesel engine developing 5.2 kW at 1500 rev/min. The specification of diesel engine is as given in the **Table 1**. The speed of engine was regulated with the help of centrifugal governor. Push rods in engine with hemispherical combustion chamber were used to operate overhead valves. The water circulating through cylinder head and jackets on the engine was used to accomplish the cooling of the engine. The pressure in engine cylinder was measured with cylinder head mounted piezoelectric pressure transducer. The engine had a mechanical fuel injection system. The injector pressure is 205 bar, and static fuel IT is 23° BTDC. **Figure 1** shows the diesel engine test rig. EGR arrangement shown in **Figure 2** was used to control NO_x with varied flow rates. DPF and diesel oxidation catalyst (DOC) is placed in the exhaust pipe line of the engine. **Figure 3** and **Figure 4** shows the photograph of DPF and DOC used in the test runs. The diesel and DEE used in test runs had the property values as shown in **Table 2**. The HRR was calculated using the procedure followed in literature (Hayes et al., 1986; Hohenberg, 1979).

Preparation of Di Ethyl Ether Blends

The respective blends of DEE with diesel in varied percentage of 5% to 20% in steps of 5% were prepared and for this 1000 ml measuring jar, 10 ml graduated test tube, container and the mechanical stirrer were used to prepare respective blends.

Following method was adopted for the blend preparation.

- (1) The measuring jar and graduated test tube were thoroughly washed and cleaned dry.
- (2) Required quantity of diesel was taken in the measuring jar and based on the requirement 50, 100, 150 and 200 ml of DEE was added to it.
- (3) The mixture in the container was thoroughly stirred for about 10-15 minutes by mechanical stirrer to obtain proper blending.
- (4) 20 ml of ethyl acetate was poured as an additive so as to prevent the interfacial tension between DEE and diesel.



Figure 3. Photograph of Diesel Particulate Filter



Figure 4. Photograph of Diesel Oxidation Catalyst

RESULTS AND DISCUSSIONS

This section explains the performance of the diesel engine operated on diesel engine at different load by varying the percentage of DEE as 5%, 10%, 15% and 20% by volume respectively. Also results of experiments conducted on 20% DEE/ diesel blends at two loads respectively at fixed EGR rate of 20%, DPF and DOC were discussed.

performance Characteristics

Brake Thermal Efficiency

Figure 5 visualizes the variation of efficiency at different loads when the engine is supplied with 0, 5, 10, 15 and 20% volume of DEE. The efficiency has increased with increase in load (up to 80%) for all the volume of DEE. BTE is found to be increasing by injecting the diethyl ether. The reason is that di-ethyl ether which is added as an additive supply as an extra oxygen molecule to the fuel for burning. Higher oxygen content led to better combustion and hence better BTE. Higher cetane number of DEE could also be a reason for better BTE. The highest BTE was found to 29.25% for 80% load condition using 20% DEE and without EGR.

BTE at 80% loads when the engine injected with 20% DEE with 20% EGR, using DPF and DOC is shown in Figure 6 BTE decreased when EGR is introduced. At 80% load, the engine has highest BTE of 29.25% without EGR and with 20% DEE.

Emission Characteristics

Smoke Emissions

The variation of Smoke emissions at different loads when the engine is supplied with 0%, 5%, 10%, 15% and 20% volume of DEE is as shown in Figure 7. Smoke is reduced with increase in blend of DEE. This reduction benefit is due to the presence of oxygen content in the DEE which enables normal combustion. Higher cetane number and lower auto ignition temperature of DEE could also be a reason for lower smoke. Additionally, smoke emissions are inhibited by the high volatility of diethyl ether. At 80% load, the smoke emission was found to be 60 HSU and 50 HSU for 0% and 20% DEE respectively.

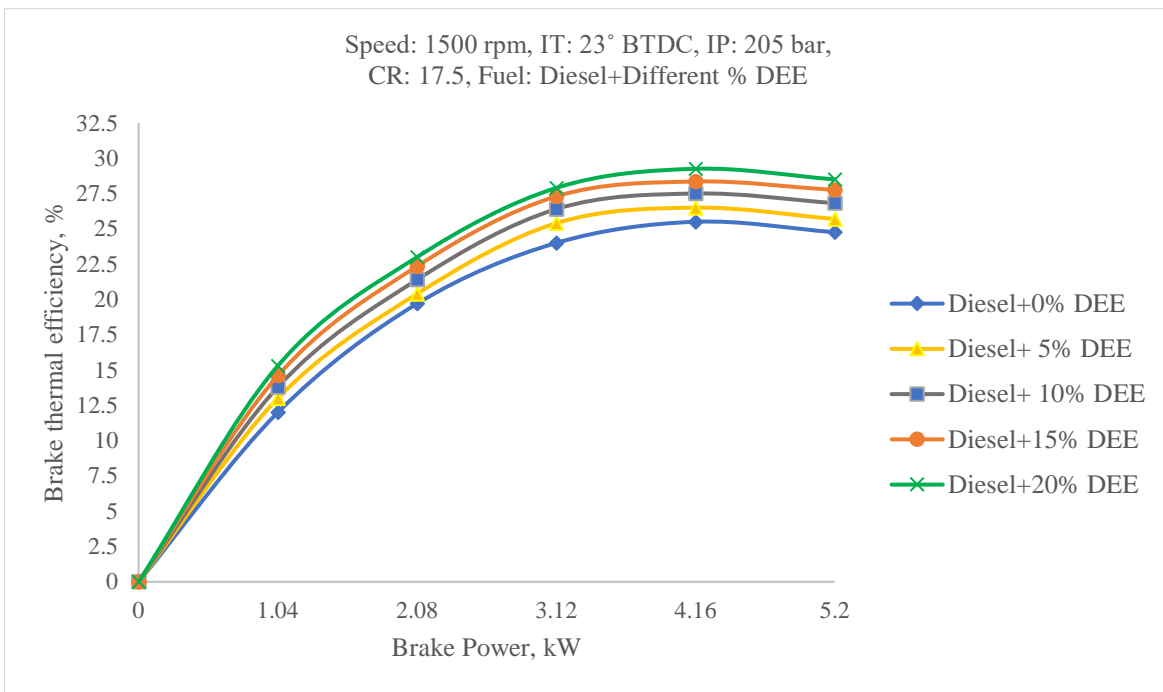


Figure 5. Effect of DEE on BTE

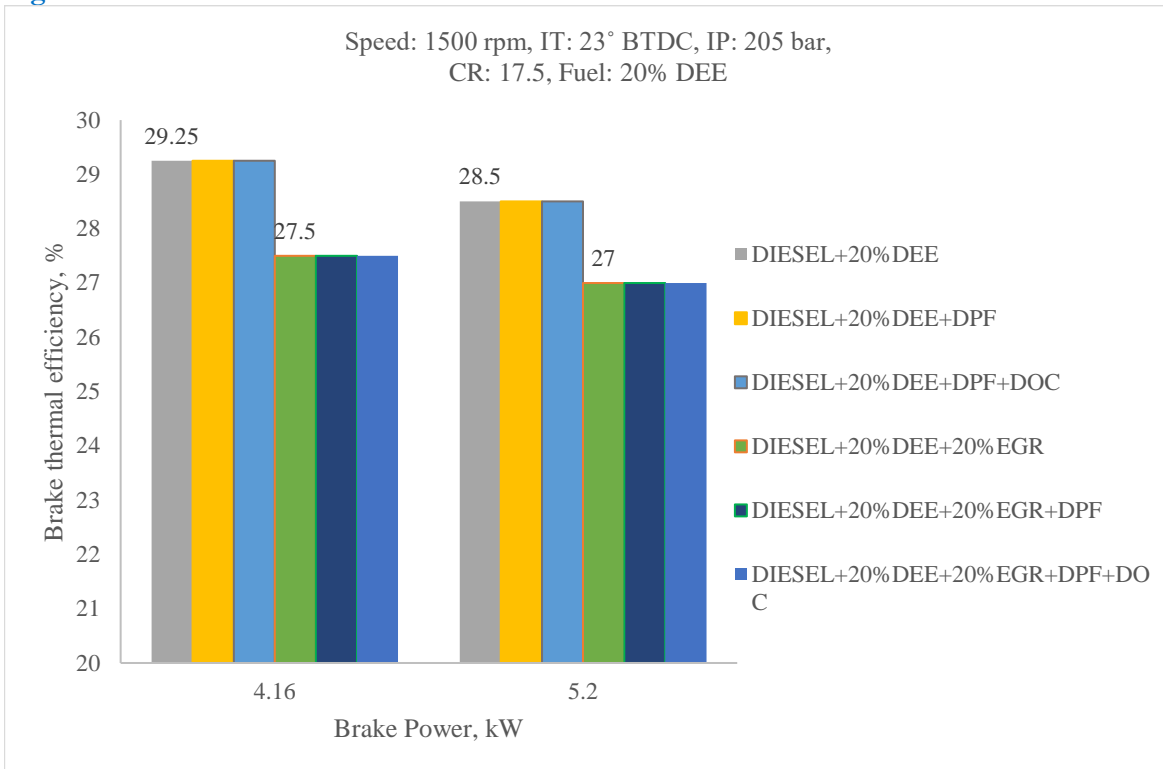


Figure 6. Effect of EGR, DPF and DOC on BTE of DEE fuelled engine

Smoke Emissions

Figure 8 shows the effect of EGR, DPF and DOC on Smoke emissions. The engine powered with 20% DEE without EGR had smoke emission of 50 HSU and it reduced to 13 HSU with DPF and further to 12 HSU with DOC. i.e, reduction in smoke emission by DPF was about 75% and by DOC by 7%.

HC Emissions

The variation of HC emissions at different loads when the engine is supplied with 0%, 5%, 10%, 15% and 20% DEE is as shown in Figure 9. The HC emissions of the engine is decreased with increase in DEE ratio due to the oxygenated additives blends provided better and normal combustion. At 80% load, the HC emission was found to be 66 ppm and 42 ppm for 0% and 20% DEE respectively. The variation of HC emission of diesel engine using

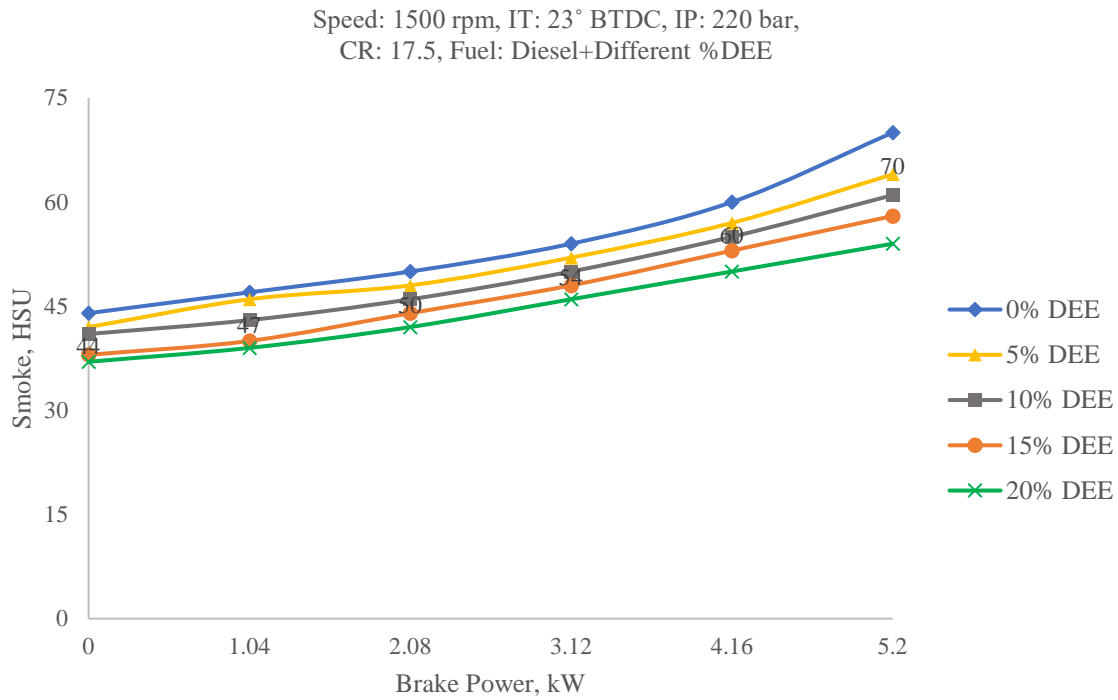


Figure 7. Effect of DEE on Smoke emissions

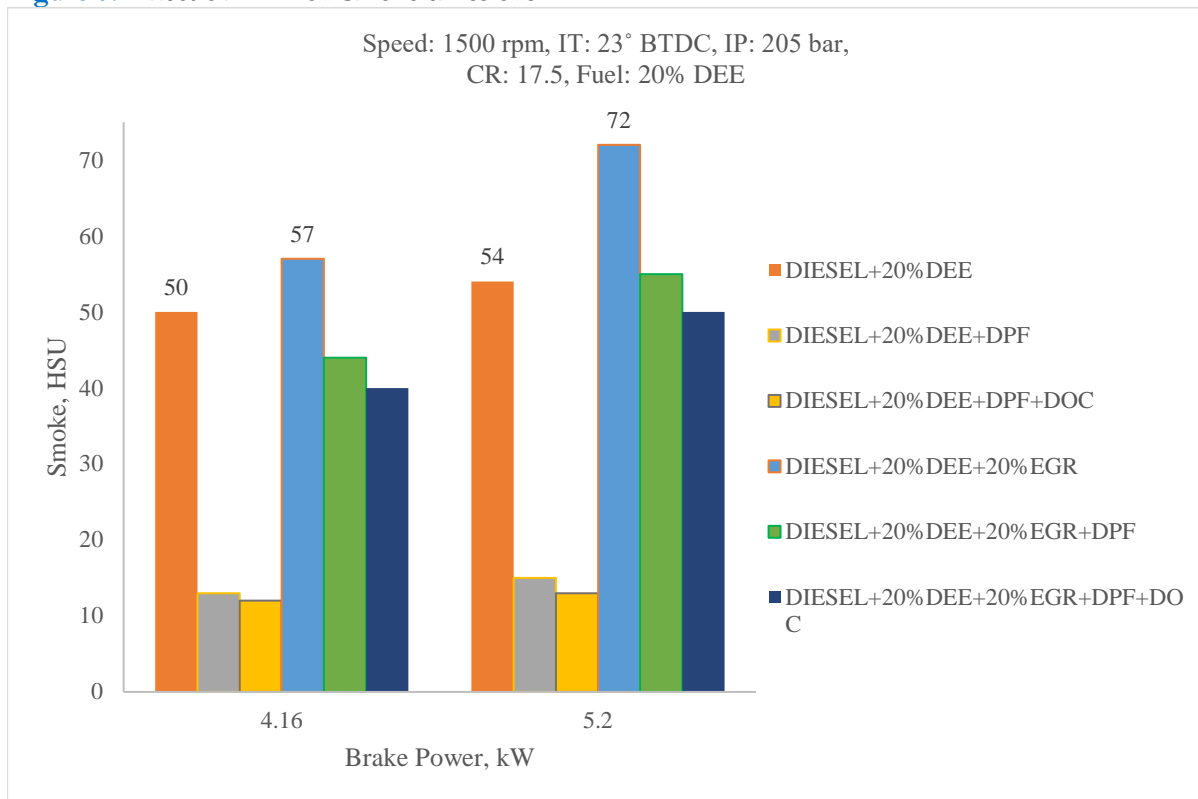


Figure 8. Effect of EGR, DPF and DOC on Smoke Emissions of DEE fuelled engine with 20% EGR

DPF and DOC is shown in Figure 10. The HC emissions of the engine increased with EGR for both the loads. At 80% load, with 20% EGR, HC reduced by 40% adopting DPF and by 10% adopting DOC respectively.

CO Emissions

The variation of CO emissions at different loads when the engine is supplied with 0%, 5%, 10%, 15% and 20% DEE is as shown in Figure 11. The CO emission has decreased with increase in DEE blends. This reduction benefit is due to the presence of oxygen content in the DEE which enables better combustion and formation of

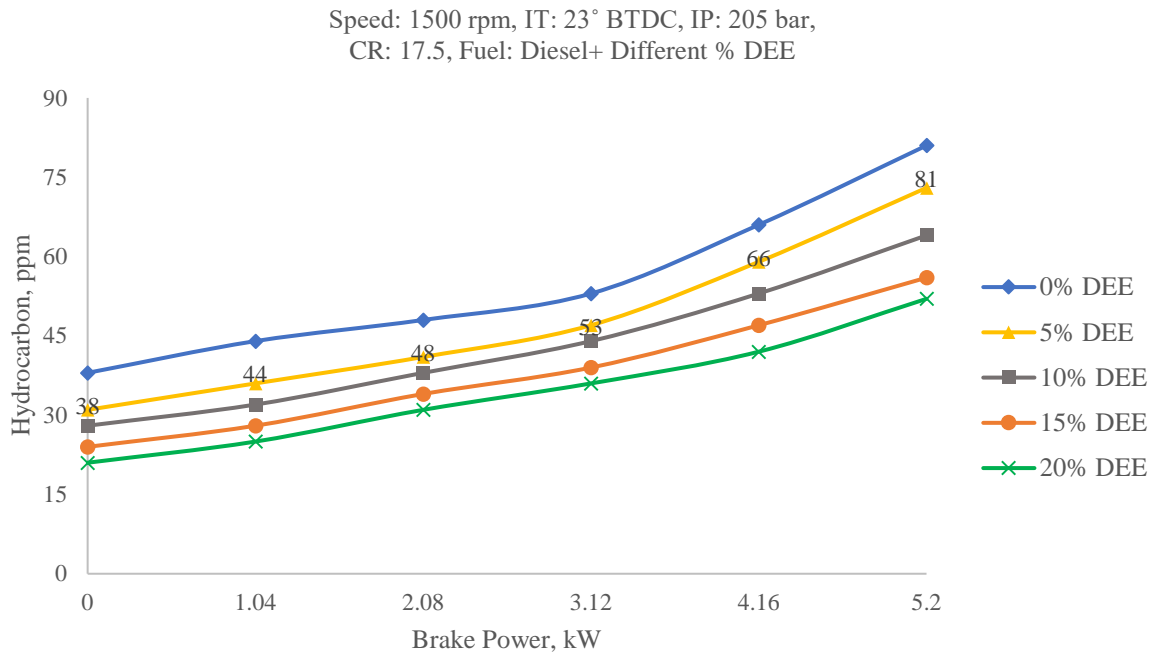


Figure 9. Effect of DEE on HC emissions

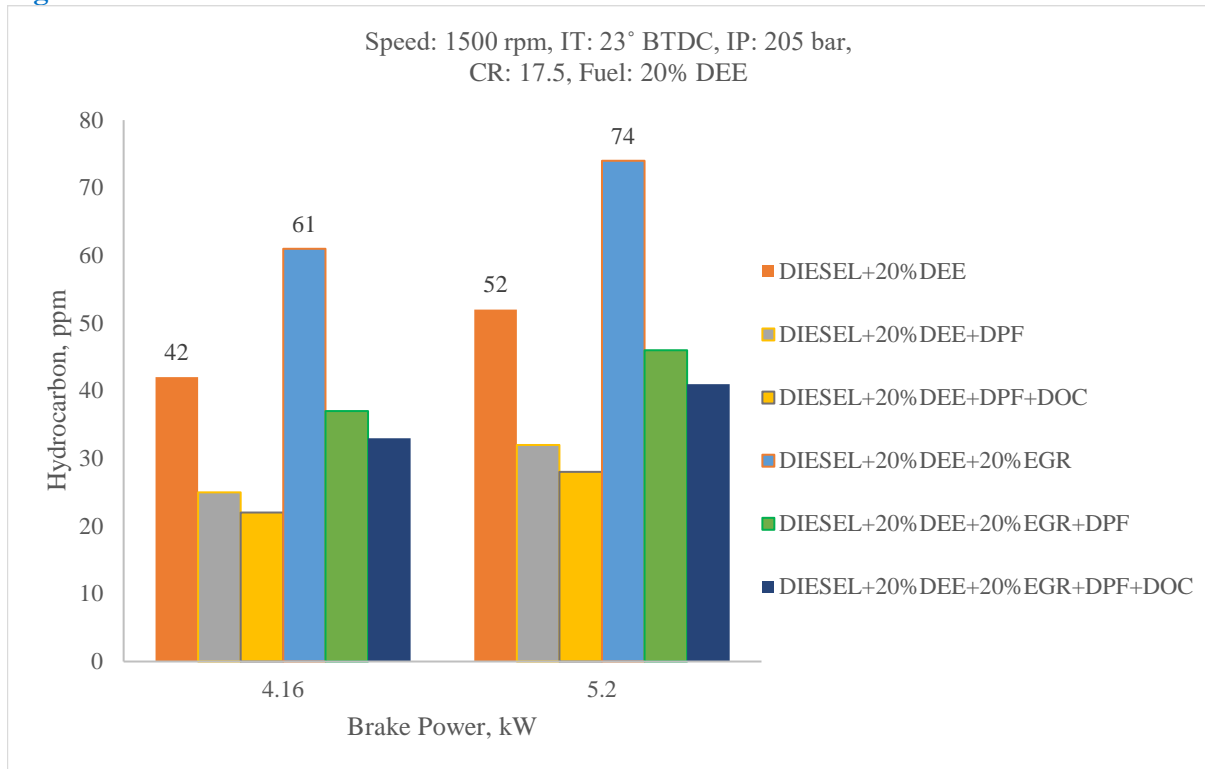


Figure 10. Effect of EGR, DPF and DOC on HC of DEE fuelled engine with 20% EGR

CO is less. Higher cetane number also could be the reason for lower CO. At 80% load, the CO emission was found to be 0.3% volume and 0.16% volume for 0% and 20% DEE respectively.

CO emissions for two loads when the engine is powered with 20% DEE, 20% EGR, DPF and DOC respectively as shown in Figure 12. CO emission increased when using DPF by 8% by volume. However, CO emission decreased with DOC further by 45% by volume. Hence, utilizing only DPF is not advisable and combination of both DPF & DOC is essential for such engine operation.

NOx Emissions

The variation of NOx emissions at different loads when the engine is supplied with 0%, 5%, 10%, 15% and 20% DEE is as shown in Figure 13. The NOx emission has increased by injecting DEE. The formation of NOx is primarily a function of flame temperature, the residence time at that temperature, and the availability of oxygen

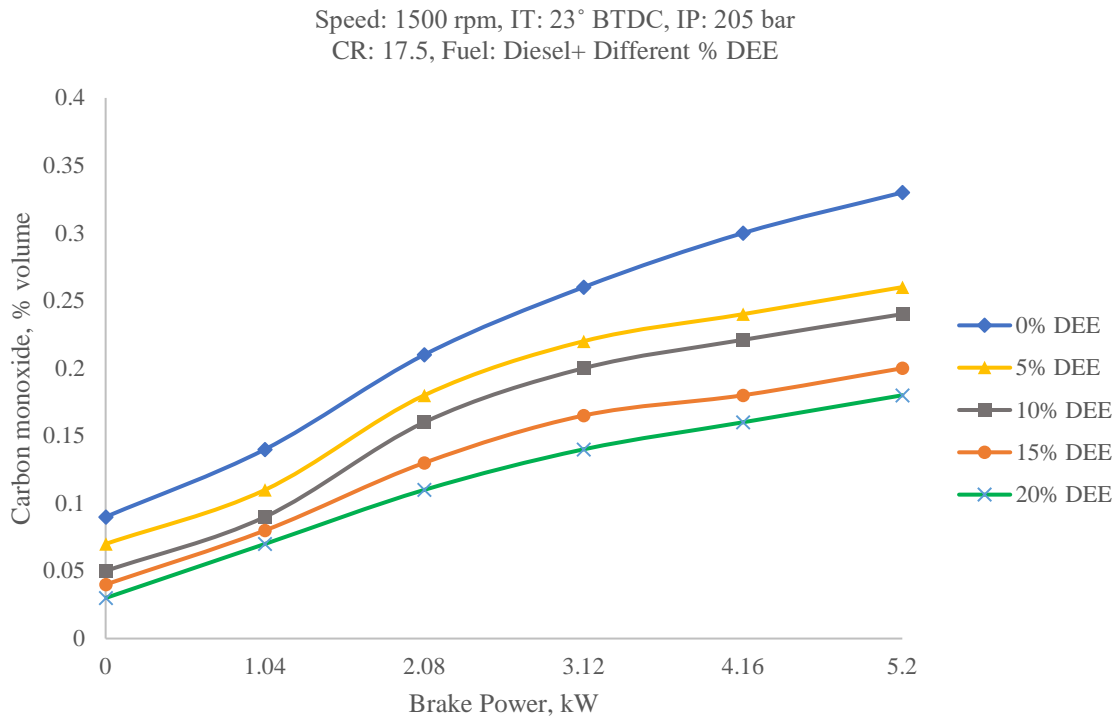


Figure 11. Effect of DEE on CO emissions

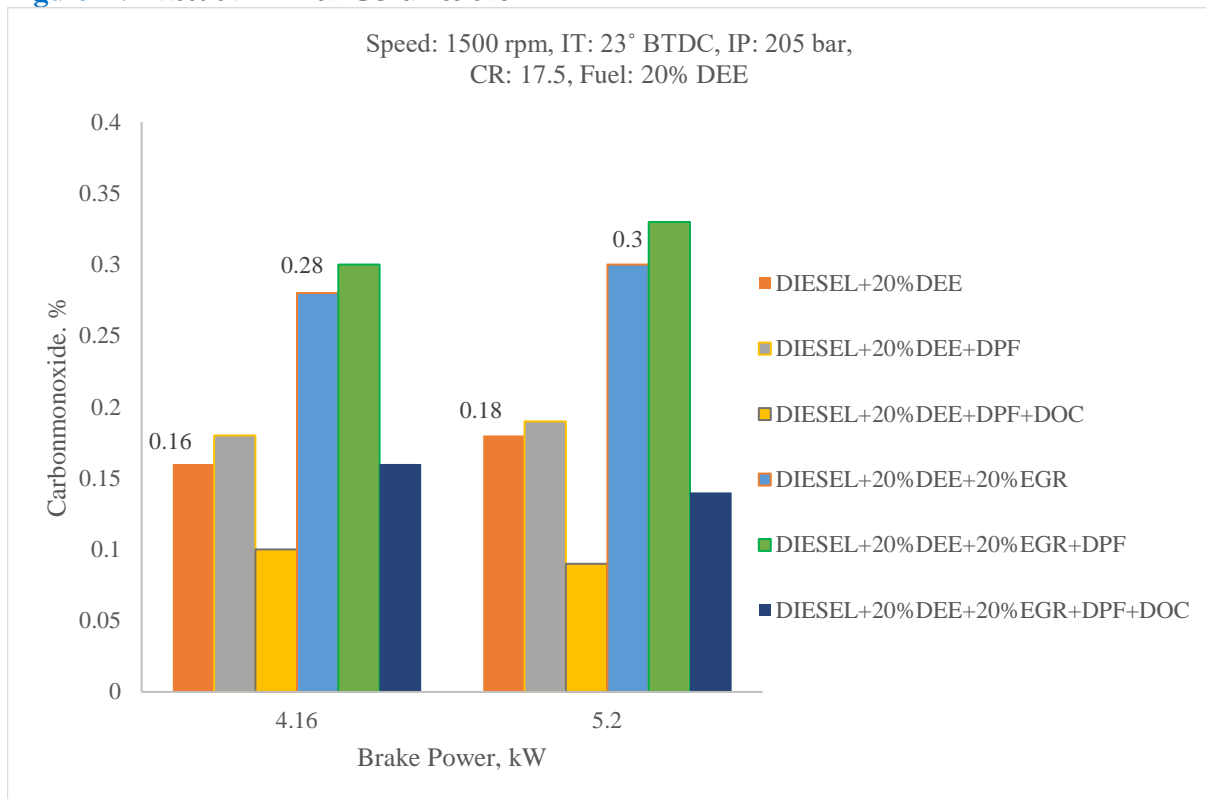


Figure 12. Effect of EGR, DPF and DOC on CO of DEE fuelled engine with 20% EGR

in combustion chamber. More oxygen content in the DEE and higher cetane number, enhances the combustion process leading to increased combustion temperature there by increase in NO_x emission. At 80% load, the NO_x emission was found to be 840 ppm and 977 ppm for 0% and 20% DEE respectively.

Variation of NO_x emissions for two loads when the engine provided with 20% DEE, DPF and DOC respectively as shown in Figure 14. NO_x emission reduced by both DPF and DOC combinations. With DEE injection, NO_x emissions have increased, hence EGR was essential to further reduce it. It is observed that, adopting DPF, NO_x emission reduced by 10%; adopting DOC, NO_x emission further reduced by 6%. Similar reduction percentage by DPF and DOC was observed when the engine was fuelled with neat diesel.

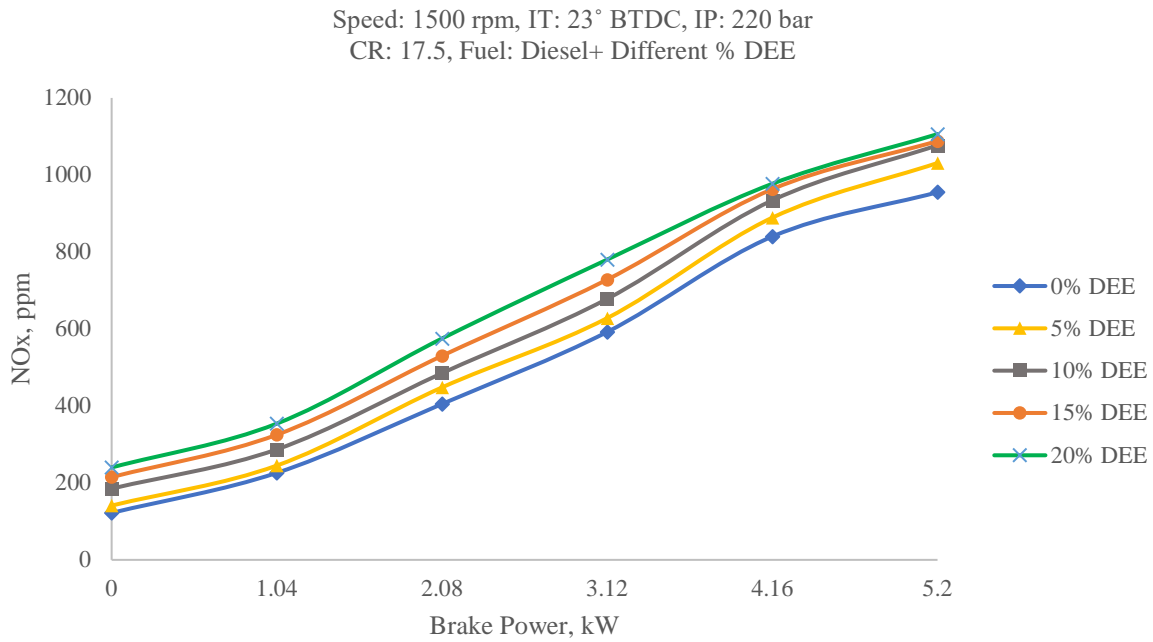


Figure 13. Effect of DEE on NOx emissions

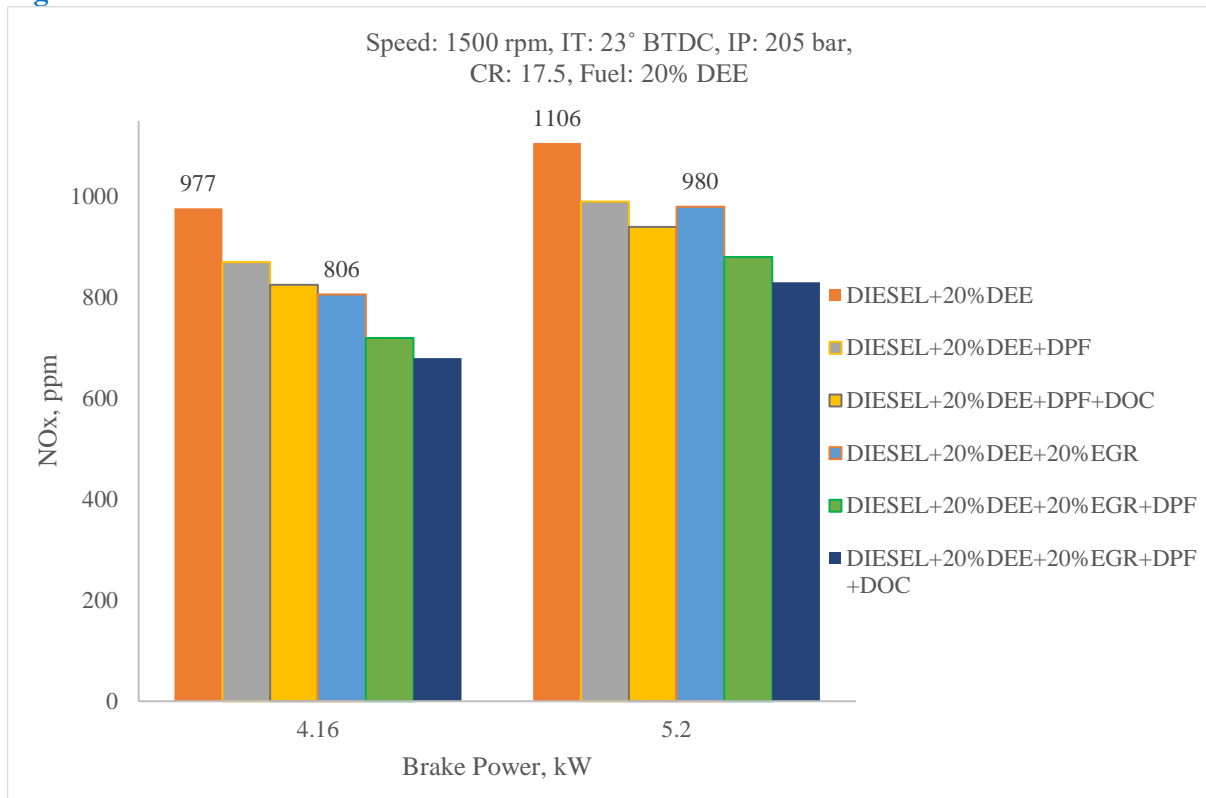


Figure 14. Effect of EGR, DPF and DOC on NOx Emissions of DEE fuelled engine with 20% EGR

Combustion Characteristics

In this section, different combustion parameters at load conditions are presented in the form of graphs. The results are analyzed, discussed and compared with diesel fuel operation.

Peak Pressure

Figure 15 shows the variation of peak pressure with brake power for 0%, 5%, 10%, 15% and 20% DEE. The peak pressure has increased with increase in load for all DEE blends. The peak pressure is found to be highest for 20% DEE blend. This increase in cylinder pressure results in higher power output. This could be on account of

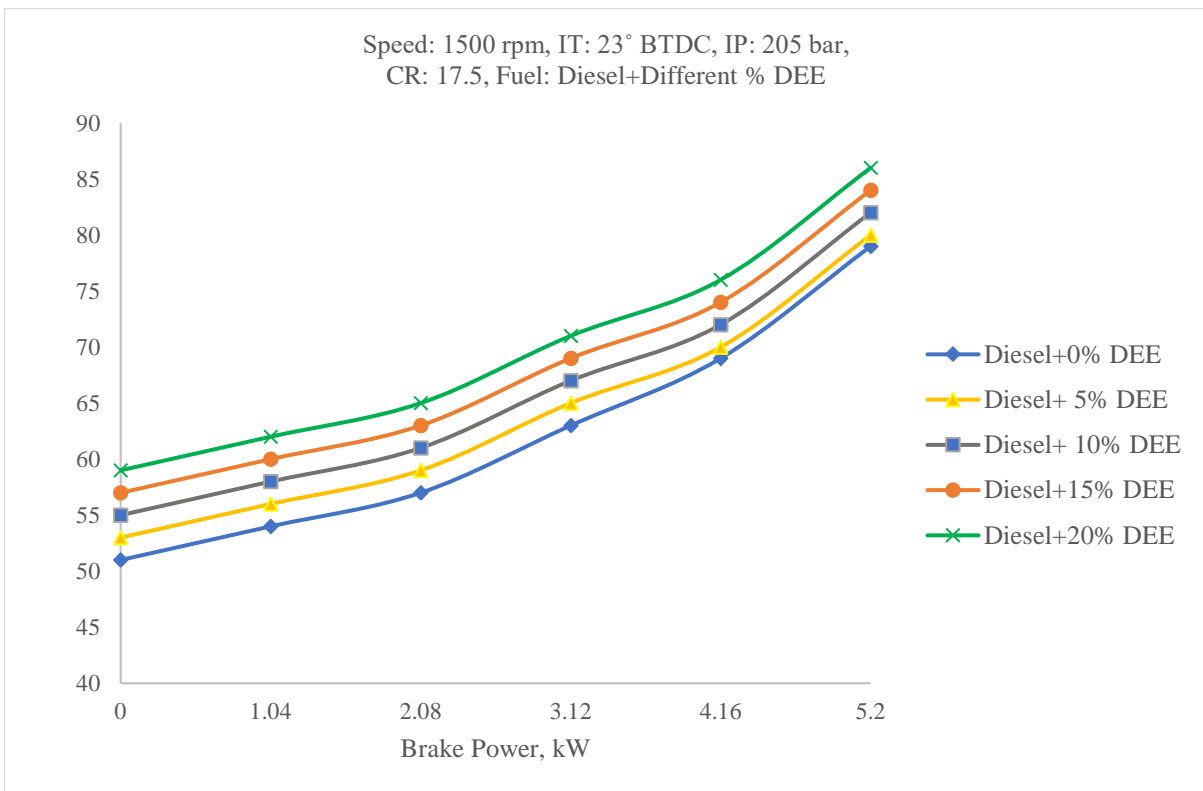


Figure 15. Effect of DEE on Peak Pressure

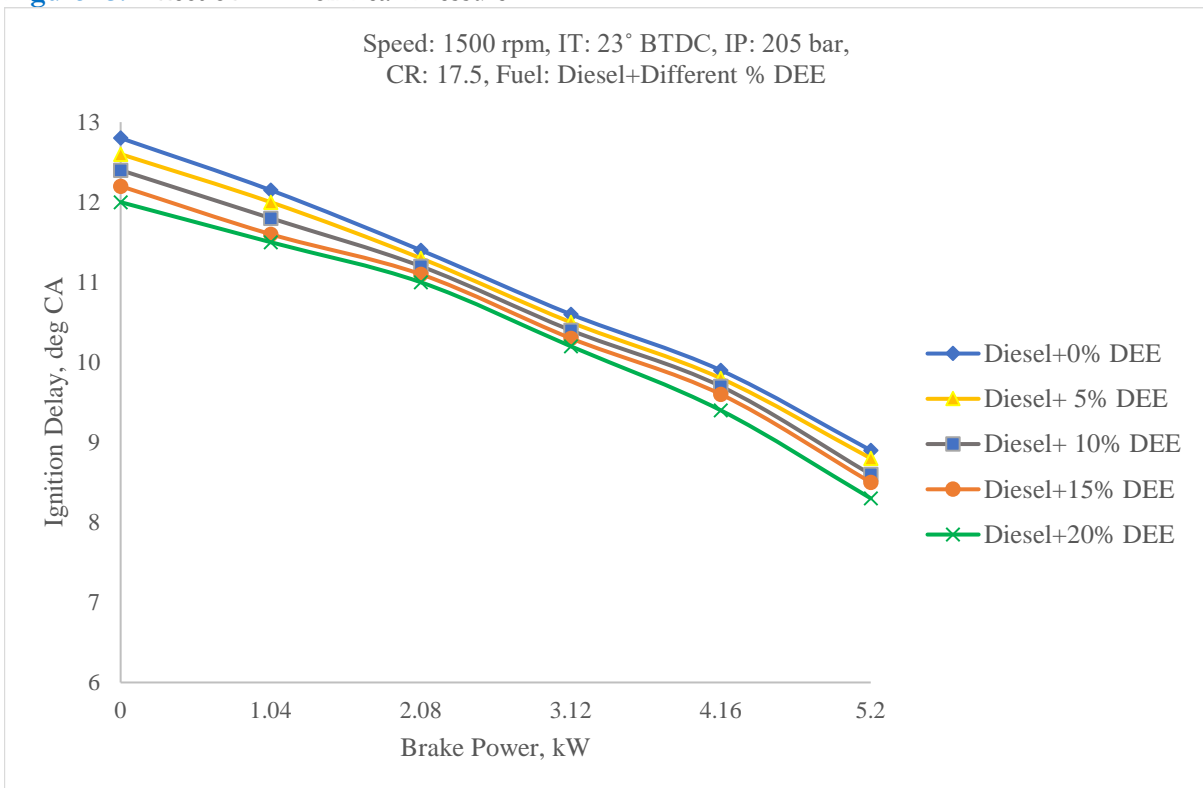


Figure 16. Effect of DEE on Ignition Delay

faster combustion due to more oxygen present and higher cetane number of DEE. The highest peak pressure is found to be 76 bar for 20%DEE operation at 80% load.

Ignition Delay

Figure 16 shows the variation of ignition delay with Brake power for 0%, 5%, 10%, 15% and 20% DEE. Based on heat release rate graph, the ignition delay has decreased with addition of DEE. According to the in-cylinder pressure and heat release profiles, combustion starts with lesser delay for all of diethyl ether blends with baseline

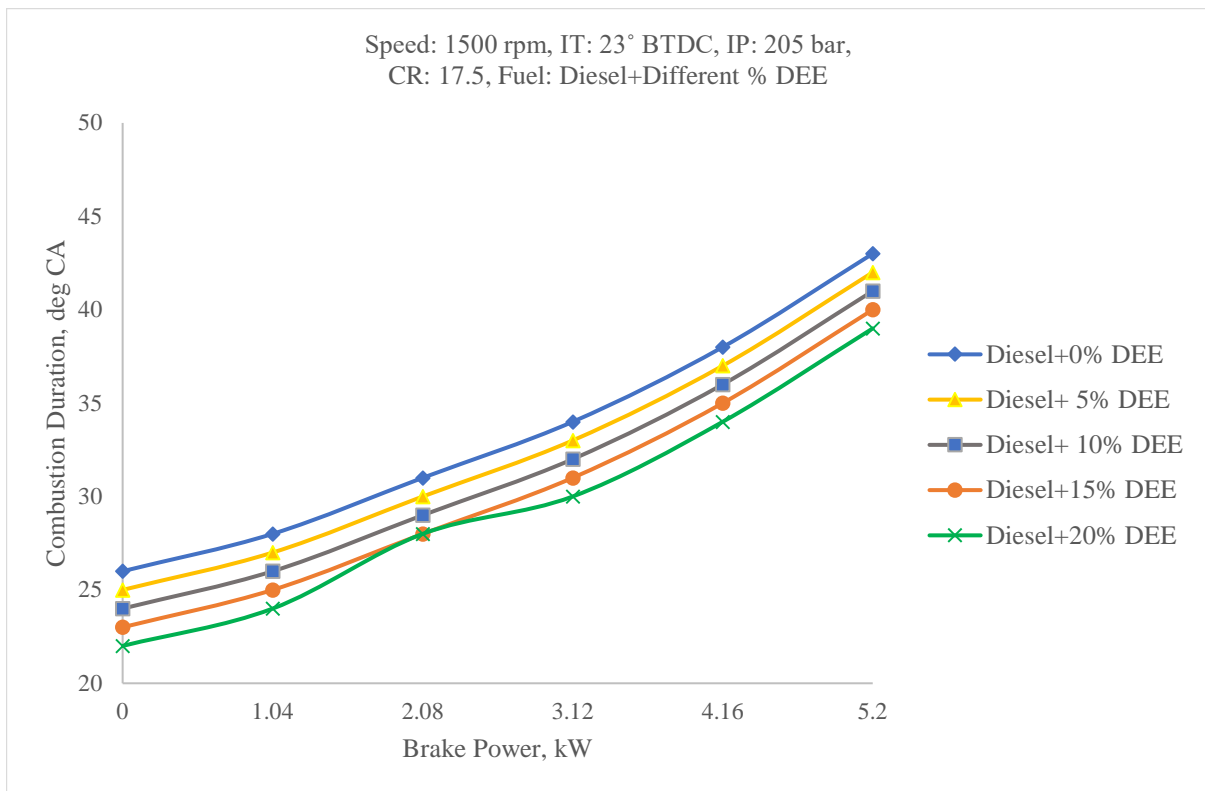


Figure 17. Effect of DEE on Combustion Duration

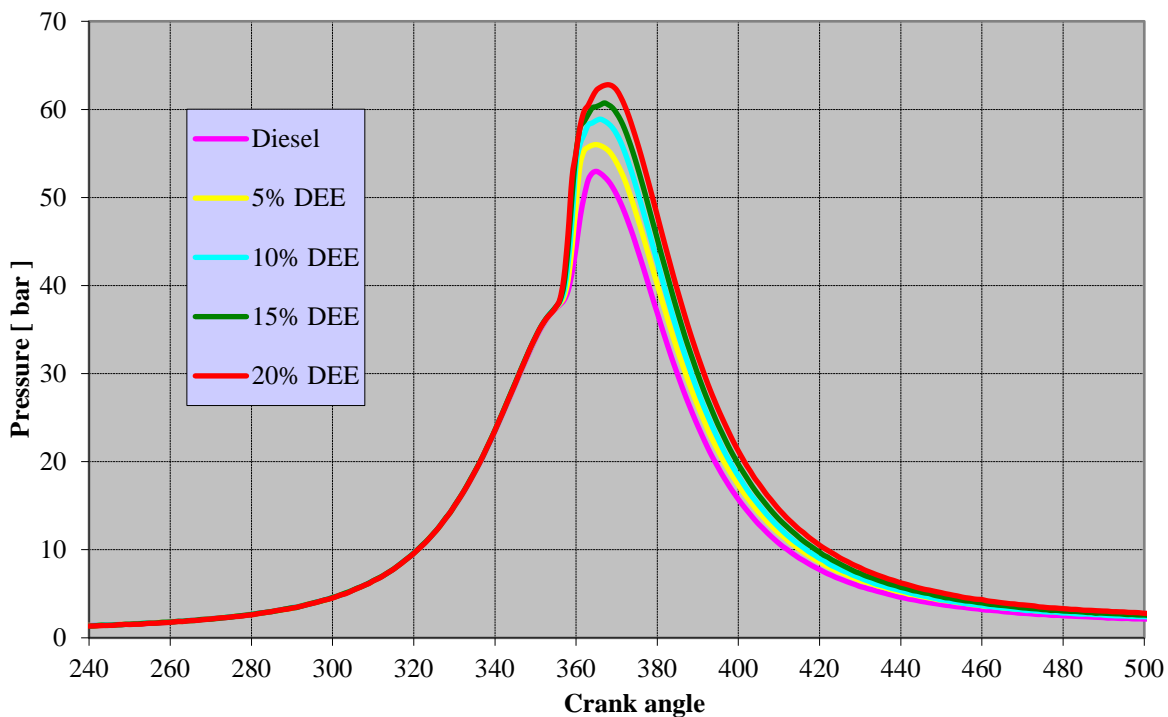


Figure 18. Variation of pressure with crank angle for different DEE ratios

fuel and it becomes lesser prominent with higher diethyl ether blends. With increase in load, air-fuel ratio decreases, operating temperature increases and hence, delay period decreases.

At 80% load, the delay period observed as 9.9 deg CA and 9.4 deg CA for neat diesel and Diesel + 20% DEE respectively.

Combustion Duration

Figure 17 shows the variation of combustion duration with brake power for different DEE blends. The duration of combustion has decreased with increase in DEE blends. The reason could be faster combustion due to higher cetane number. At 80% load, the combustion duration is 38 deg CA and 34 deg CA for neat diesel and

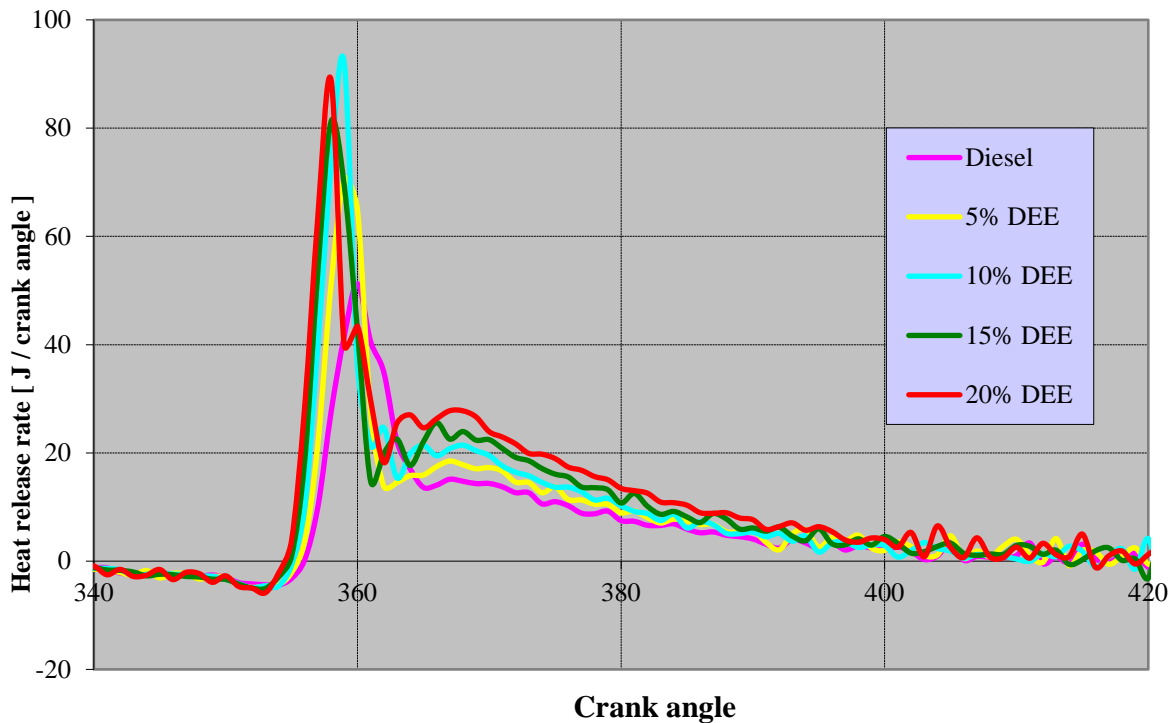


Figure 19. Variation of heat release rate with crank angle for different DEE ratios

Table 3. The performance and emission values at optimum conditions

Load	80% Full load
Brake Power	4.16 kW
Brake thermal efficiency	27.5%
Peak pressure	69 bar
Ignition delay	10.2 deg CA
Combustion duration	44 deg CA
Smoke emissions	11 HSU
Hydrocarbon emissions (HC)	33 ppm
Carbon monoxide emissions (CO)	0.16%
Nitrogen oxide (NOx)	680 ppm

Diesel + 20% DEE condition. The combustion duration observed with DEE was significantly shorter than that of diesel. This could be due to lower auto ignition temperature and higher cetane number of DEE.

Cylinder Pressure

The cylinder pressure – crank angle history was acquired for 100 cycles and the averaged pressure variation with crank angle at 80% load when diesel injected at 0%, 5%, 10%, 15%, 20% DEE blended with diesel is shown in Figure 18. The mixture formation during delay period and extent of ignition delay period regulates uncontrolled combustion phase. This mixture preparation during the ignition delay period is responsible for the variations of peak pressure and maximum rate of pressure rise.

According to in-cylinder pressure and heat release profiles, combustion starts with delay for all of diethyl ether blends with baseline diesel fuel and it becomes more prominent with higher diethyl ether blends.

Heat Release Rate

Figure 19 shows the variation of heat release rate for diesel injected with 0%, 5%, 10%, 15%, 20% DEE blended with diesel respectively

The performance and emission values at these conditions are mentioned in Table 3.

CONCLUSIONS

The single cylinder diesel engine was operated on diesel with diethyl ether in blended form with and without EGR and having DPF & DOC. It is observed that the engine was consistent in its operation throughout the experimental investigations when operated on selected fuel combination.

Based on the comprehensive experimental investigations carried out the following conclusions have been derived.

- BTE is found to be increasing by injecting the diethyl ether. The reason is that di-ethyl ether which is added as an additive supply as an extra oxygen molecule to the fuel for burning.
- The highest BTE was found to 29.25% for 80% load condition using 20% DEE and without exhaust gas recirculation.
- The HC emissions of the engine is increased with increase in DEE ratio due to the oxygenated additives blends provided better and normal combustion.
- At 80% load, the CO emission was found to be 0.3% and 0.16% for 0% and 20% DEE respectively.
- Since more oxygen content in the DEE, there is increase in NO_x emission. At 80% load, the NO_x emission was found to be 840 ppm and 977 ppm for 0% and 20% DEE respectively.
- The peak pressure has increased with increase in load for all DEE blends.
- According to the in-cylinder pressure and heat release profiles, combustion starts with lesser delay for all of diethyl ether blends with baseline fuel and it becomes lesser prominent with higher diethyl ether blends.
- The combustion duration observed with DEE was significantly shorter than that of diesel. This could be due to lower auto ignition temperature and higher cetane number of DEE.
- The efficiency reduced when exhaust gas is introduced into the intake. This happens due to burnt gas occupying the engine cylinder which thereby reduces the availability of oxygen for combustion.
- At 80% load, 20% DEE blend and 20% EGR, the efficiency obtained is 27.5%.
- The increase in smoke was observed with increase in EGR for all operating conditions. The HC value of 61 ppm were obtained when the diesel engine is injected with 20% DEE and having 20% EGR at 80% load
- The CO emission has decreased with increase in DEE/ diesel blends. It's a indication that the combustion in better with the addition of DEE.
- The NO_x emission has decreased with increase in EGR rates. This reduction is predominant when the diesel engine is operating with 20% DEE ratio.
- For the engine having 20% DEE fuel, smoke emissions reduced by at least 75% by having DPF. Having DPF, HC emission reduced from 42 ppm to 26 ppm. With DOC, emission reduced from 26 ppm to 22 ppm.
- The CO emission has increased with using DPF by 15%. However, CO emission decreased with DOC oxidises by 45%.
- It is observed that, adopting DPF, NO_x emission reduced by 10%; adopting DOC, NO_x emission reduced by 6%.

Overall the optimum engine operating condition is found to be DEE of 20% with 20% EGR when both DPF and DOC were adopted.

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