		GBGS SCHEME	
USN			15ME51
		Fifth Semester B.E. Degree Examination, Dec.2018/Jan.201	9
		Management and Engineering Economics	-
Tir	ne:	3 hrs. Max. M	larks: 80
	Ne	ote: 1. Answer any FIVE full questions, choosing ONE full question from each m	odule.
		2. Use of interest chart is permitted.	
		Module-1	
1	a.	Define management and explain the functions of management.	(08 Marks)
	b.	Explain briefly the contributions of F.W. Taylor for the scientific management.	(08 Marks)
		OR (S	
2	a.	Briefly explain the importance of planning.	(08 Marks)
	b.	Briefly explain the important steps in planning.	(08 Marks)
3	a.	Module-2 Briefly explain the principles of organization.	
0	b.	Briefly explain M.B.O and M.B.E with advantages and disadvantages.	(08 Marks) (08 Marks)
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		OR	
4	a. b.	Explain briefly Maslow's theory of motivation. What is coordination? Explain the importance of coordination.	(08 Marks) (08 Marks)
	0.	what is coordination. Explain the importance of coordination.	(00 Marks)
_		Module-3	
5	a. L	With a neat sketch, explain problem solving and decision making.	(08 Marks)
	b.	A 45 years old person is planning for his retired life. He plans to invest Rs.30000 for the next 15 years. The bank gives 12% interest rate compounded annually	
		maturity value when he is 60 years old.	(08 Marks)
		Ca 0 19	
6	9	Explain the law of demand and supply with price versus demand/supply graph.	(00 M
U	a. b.	A person takes a loan of Rs.30,00,000 from a nationalized bank to build a new h	(08 Marks)
		interest rate of 7.5% compounded annually. This amount has to be repaid in 1	5 years at
	A	equal installments. Find the annual installment that the person has to pay to the bar	
	1		(08 Marks)
		Module-4	
7	a.	Briefly explain the conditions for present worth comparison.	(08 Marks)
	b.	A granite company is planning to by a fully automated granite cutting machine purchased under down permanent, the cost of the machine is Re 16 00,000. If it is	
		purchased under down payment, the cost of the machine is Rs.16,00,000. If it is under installment basis the company has to pay 25% of the cost at the time of pur	rchase and
		the remaining amount in 10 annual equal installments of Rs.2,00,000 each. Sugge	st the best
		alternative for the company using the present worth basis at $i = 18\%$ compounded	l annually.
		17	(08 Marks)

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- 8 a. Explain briefly rate of return, MARR, IRR and ERR.
 - b. A company is trying to diversify its business in a new product line. The life of the product is 10 years with no salvage value at the end of its life. The initial outlay of the project is Rs.20,00,000. The annual net profit is Rs.3,50,000. Find the rate of return for the new business. (08 Marks)

9 a. Briefly explain the varies elements of cost.

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Cell¹⁰

BOSH company produces 500 spark plugs/day, involving direct material cost of Rs.40,000. Direct labour cost of Rs.35,000 and factory overheads of Rs.10000. Assuming a profit of 15% of the selling price and selling overheads to be 30% of the factory cost. Find the selling price of one spark plug. (08 Marks)

OR

a. What is depreciation? Explain the causes of depreciation. (08 Marks)
 b. A company has purchased an equipment whose first cost is Rs.1,00,000 with an estimated life of 8 years. The estimated salvage value of the equipment at the end of its life time is Rs.20,000. Find the depreciation and book value for the 5th year using the sum of the years-digits method of depreciation. (08 Marks)

(08 Marks)



Fifth Semester B.E. Degree Examination, Dec.2018/Jan.2019 **Dynamics of Machinery**

Time: 3 hrs.

Fig.O.1

1

Max. Marks: 80

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

- State the condition for static equilibrium of a body subjected to a system of a. i) two forces ii) three forces iii) member with two forces and a torque. (06 Marks)
- b. For the 4 bar mechanism shown in Fig.Q.1(b), find the required torque T₂ and various P in forces on the links for the equilibrium of the system. (10 Marks)

= 2000N

AD=215mm AB = 200 mm

BC= 370 mm c= 350mm E= 100 mm

OR

- Explain D'Almerts principle and state its significance. 2 a
 - In a vertical double acting steam engine, the connecting rod is 4.5 times the crank. The b. weight of the reciprocating parts is 120kg and the stroke of the Piston is 440mm. The engine runs at 250rpm. If the net load on the Piston due to steam pressure is 25kN when the crank has turned through an angle of 120° from the top dead centre, determine:
 - Thrust in the connecting rod i)
 - Pressure on slide bars ii)
 - Tangential force on the crank pin iii)
 - iv) Thrust on the bearings
 - Turning moment on the crank shaft. v)

(04 Marks)

(12 Marks)

Module-2

What do you mean by static and dynamic balancing? (04 Marks) A, B, C and D are 4 masses carried by a rotating shaft at radii 100, 125, 200 and 150mm b. respectively. The planes in which the masses revolve are spaced 600mm apart and the mass of B, C and D are 10kg, 5kg and 4kg respectively. Find the required mass A and the relative angular settings of the 4 masses so that the shaft shall be in complete balance. (12 Marks)

OR

A four crank engine has the two outer cranks set at 120° to each other, and their reciprocating masses are each 400kg. The distance between the planes of rotation of adjacent cranks are 450mm, 350mm and 600mm. If the engine is to be in complete primary balance, find the reciprocating mass and the relative angular position for each of the inner cranks. If the length of each crank is 300mm, the length of each connecting rod is 1.2m and the speed of rotation is 240rpm. What is the maximum secondary unbalanced force? (16 Marks)

1 of 3

3

4

15ME52

- a. Explain the following terms relative to governors: i) Stability ii) Sensitiveness iii) Isochronism iv) Hunting. (08 Marks)
 b. A porter governor has equal arms each 250mm long and pivoted on the axis of rotation.
 - Each ball has a mass of 5kg and the mass of the central load on the sleeve is 15kg. The radius of rotation of the ball is 150mm when the governor begins to lift and 200mm when the governor is at maximum speed. Find the minimum and maximum speeds and the range of speed of the governor. (08 Marks)

OR

- 6 a. With neat sketches, explain the effect of gyroscopic couple on steering, pitching and rolling of a ship. (06 Marks)
 - b. An aeroplane flying at 240km/h turns towards the left and completes a quarter circle of 60m radius. The mass of the rotor engine and the propeller of the plane is 450kg with a radius of gyration of 320mm. The engine speed is 2000 rpm clockwise when viewed from the rear. Determine the gyroscopic couple on the aircraft and its effect. In what way is the effect changed when the
 - i) Aeroplane turns towards right
 - ii) Engine rotates clockwise when viewed from the front (nose end) and the aeroplane turns left and right. (10 Marks)

Module-4

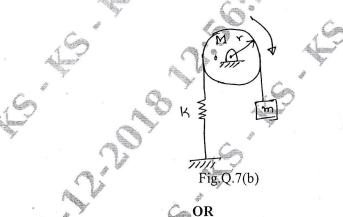
- 7 a. Add the following harmonic motions analytically and check the solutions graphically:
 - $x_1 = 4 \cos(wt + 10^\circ)$

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- $x_2 = 6 \sin (wt + 60^\circ)$
- b. Find the natural frequency of the system shown in the Fig.Q.7(b) using energy method.

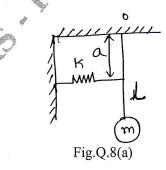
(08 Marks)

(08 Marks)



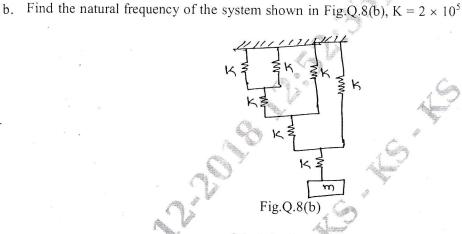
8 a. Find the natural frequency of the system shown in Fig.Q.8(a) using Newton's method.

(08 Marks)



2 of 3

N/m, m = 20kg. (08 Marks)



Module-5

- a. Set up the differential equation for a spring mass damper system and obtain complete solution for the critically damped condition. (08 Marks)
 - b. Determine: 🔬 🥐

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- i) Critical damping coefficient
- ii) Damping factor
- iii) Natural frequency of damped vibrations
- iv) Logarithmic decrement
- Ratio of two consecutive amplitude of vibrating system which consists of mass of 25kg, a spring of stiffness 15 kN/m and a damper. The damping provided is only 15% of the critical value.
 (08 Marks)

OR

- 10 a. Define transmissibility and derive an expression for the transmissibility ratio and the phase angle for transmitted force. (08 Marks)
 - b. A machine of mass one ton is acted upon by an external force 2450N at a frequency of 1500rpm. To reduce the effects of vibration, isolator and rubber having a static deflection of 2mm under the machine load and an estimated damping factor of 0.2 are used. Determine :
 - i) Force transmitted to the foundation
 - ii) Amplitude of vibration of the machine
 - iii) Phase lag of the transmitted force with respect to the external force.

(08 Marks)

3 of 3



Fifth Semester B.E. Degree Examination, Dec.2018/Jan.2019 Turbomachines

CBCS SCHEME

Time: 3 hrs.

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2. Any revealing of identification, appeal to evaluator and /or equations written eg, 42+8=50, will be treated as malpractice.

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.

3

4

Max. Marks: 80

Note: Answer any FIVE full questions, choosing ONE full question from each module.

Module-1

a. Differentiate between turbo machines and positive displacement machines. (08 Marks)
 b. Test on a turbomachine runner 1.25 m in diameter at 30 m head gave the following results. Power developed = 736 KW. Speed is 180 rpm and discharge 2.7 m³/s. Find the diameter, speed and discharge of a runner to operate at 45 m head and give 1472 KW at the same efficiency. What is specific speed of both the turbines? (08 Marks)

OR

2 a. Show that the polytropic efficiency during the expansion process is given by

 $\frac{\gamma - 1}{\ln \left[\frac{P_2}{2}\right]}$

(08 Marks)

b. A stream of combustion gases at the point of entry to a turbine has a static temperature of 1050 K, static pressure of 600 kPa, and a velocity of 150 m/s. For the gases, $C_p = 1.004 \text{ kJ/kgK}$ and $\gamma = 1.41$. Find the total temperature and total pressure of the gases. Also find the difference between their static and total enthalpies. (08 Marks)

Module-2

a. Derive alternate form of Euler equation and explain each component in that. (08 Marks)
b. In an inward radial flow hydraulic turbine water enters with an absolute velocity of 15 m/s with a nozzle angle of 15°. The speed of the rotor is 400 rpm. Diameter of the rotor at inlet and outlet are 75 cm and 50 cm respectively. The fluid leaves the rotor radially with an absolute velocity of 5 m/s. Determine: (i) The blade angles (ii) work done (iii) utilization factor. (08 Marks)

OR

a. Derive theoretical head capacity relation in case of radial flow pump [centrifugal]

 $H=u_2^2-\frac{u_2^2Q\cot\beta_2}{A_2}$

 β_2 = discharge blade angle with respect to tangential direction. Explain the effect of discharge angle on it. (08 Marks)

- An axial flow compressor has the following data. Entry conditions: 1 bar and 20°C, degree of reaction = 50%, mean blade ring dia = 60 cm, rotational speed = 18000 rpm, blade angle at rotor and stator exit = 65°. Axial velocity = 180 m/s, mechanical efficiency = 96.7%. Find:
 - i) Blade angle at rotor and stator inlet.
 - ii) Power required to derive the compressor.

(08 Marks)

Module-3

- 5 a. What is compounding? Explain any two methods of compounding.
 - b. The following particulars refer to a single impulse turbine. Mean diameter of blade ring = 2.5 m, speed = 3000 rpm, nozzle angle = 20° , ratio of blade velocity to steam = 0.4, blade friction factor = 0.8, blade angle at exit is 3° less than that at inlet. Steam flow rate 36000 kg/hr. Draw the velocity diagram and calculate (i) power developed (ii) blade efficiency. (08 Marks)

OR

- Derive the condition for maximum efficiency of reaction steam turbine and hence prove that 6 a. $\eta_{b\,max} = \frac{2\cos^2\alpha_1}{1+\cos^2\alpha_1} \,.$ (08 Marks)
 - b. A Parson's turbine is running at 1200 rpm. The mean rotor diameter is 1m. Blade outlet angle is 23°, speed ratio is 0.75. Stage efficiency is 0.8. Find enthalpy drop in this stage.

(08 Marks)

Module-4

- Show that for maximum efficiency of pelton wheel the bucket velocity is equal to half of the 7 jet velocity $U = \frac{V_1}{2}$. (08 Marks)
 - In a power station, a pelton wheel producer 15000 KW under a head of 350 m, while b. running at 500 rpm. Assume a turbine efficiency of 0.84, coefficient of velocity for nozzle as 0.98, speed ratio 0.46 and bucket velocity coefficient 0.86. Calculate: (i) Number of jet (ii) Diameter of each jet (iii) Tangential force on the buckets if the bucket deflect the jet through 165°. (08 Marks)

OR

- 8 a. With a mathematical expression, define the following:
 - ii) Mechanical efficiency i) Hydraulic efficiency
 - iv) Volumetric efficiency iii) Overall efficiency
 - b. A Kaplan turbine working under a head of 20 m develops 11772 KW shaft power. The outer diameter of the runner is 3.5 m and hub dice is 1.75 m. The guide blade angle at the extreme edge of the runner is 35°. The hydraulic and overall efficiency of the turbine are 88% and 84% respectively. If the velocity of whirl is zero at outlet, determine:
 - i) Runner vane angles at inlet and outlet at the extreme edge of the runner
- (08 Marks)

Module-5

a. Define the following: (i) Suction head

ii) Speed of the turbine.

iii) Manometric head

ii) Delivery head

iv) Net positive suction head

b. A centrifugal pump working in a dock, pumps 1565 l/s, against head (mean lift) of 6.1 m when the impeller rotates at 200 rpm. The impeller diameter is 122 cm and the area at outlet periphery is 6450 cm². If the vanes are set back at an angle of 26° at the outlet, find (i) hydraulic efficiency (ii) power required to drive the pump. If the ratio of external to internal diameter is 2, find the minimum speed to start pumping. (08 Marks)

OR

- a. For axial flow compressor show that $E = v_f u \left[\frac{\tan \beta_2 \tan \beta_1}{\tan \beta_1 \tan \beta_2} \right]$. 10 (08 Marks)
 - b. What are the types of diffuses used in centrifugal compressor? Explain any two. (08 Marks)

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(08 Marks)

Fifth Semester B.E. Degree Examination, Dec.2018/Jan.2019 **Design of Machine Elements – I**

CBCS SCHEME

Time: 3 hrs.

USN

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3

4

5

Max. Marks: 80

15ME54

Note: 1. Answer any FIVE full questions, choosing ONE full question from each module.
2. Any missing data may be suitably assumed.
3. Use of design data hand book is permitted.

Module-1

- 1 a. List the factors which govern the selection of appropriate material for a machine component. (05 Marks)
 - b. A stepped shaft with its diameter reduced for '2d' to 'd' has a fillet radius of 0.1d. Determine the diameters of the shaft and the radius of the fillet to transmit a power of 65 KW at a rated speed of 1440 rpm limiting the shear stress induced to 60 MPa. (11 Marks)

OR

- a. Define stress concentration and show how stress concentration can be reduced for two examples with neat sketches. (06 Marks)
 - b. A cantilever beam of rectangular cross section with a depth of 150 mm is subjected to an axial tensile load of 40 kN and a transverse load of 50 kN acting downwards at the free end of 600 mm length beam. The material of the beam has allowable tensile stress of 100 MPa. Determine the width of rectangular section of the beam. (10 Marks)

Module-2

a. Derive an expression for impact stress induced in a member subjected to axial load.

(06 Marks)

b. A piston rod of steam engine is subjected to a completely reversed axial load of 50 kN. The material of rod has an yield normal stress of 310 N/mm² and endurance stress of 289 N/mm². Assuming load factor of 0.7, size factor as 1 and surface finish factor as 1. Determine the diameter of rod. Choose factor of safety as 2. (10 Marks)

OR

a. Derive Soderberg's relation for a member subjected to fatigue loading. (06 Marks)

b. A beam of 400 mm depth I-section is resting on two supports 5m apart. It is loaded by a weight of 8 kN falling through a height of 20 mm and striking the beam at mid point. Moment of inertial of the section is 12×10^7 mm⁴. Take E = 2×10^5 N/mm². Determine:

i) Impact factor ii) Instantaneous

iii) Instantaneous maximum deflection

ii) Instantaneous maximum stress

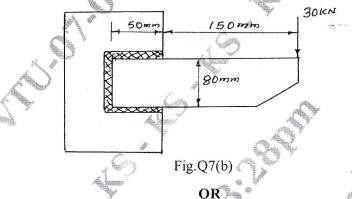
iv) Instantaneous maximum load. (10 Marks)

Module-3

A shaft mounted between bearings 1.2 m apart receives a power of 20 KW at 1000 rpm through a pulley 600 mm diameter located 400 mm from the left bearing from another pulley directly below it. The power is delivered through a pinion of 200 mm diameter located 700 mm from the left bearing to another gear in front of it. The shaft rotates clockwise when viewed through the left bearing. The belt has a ratio of tensions of 2.5 and the gears are of 20° pressure angle. The weight of the pulley is 500 N and that of the gear is 200 N. Determine the diameter of shaft. The material of the shaft has design shear stress of 60 MPa, Choose $K_b = 1.5$, $K_t = 1.0$. (16 Marks)

- Design a cotter joint to join two round rods capable of sustaining an axial load of 100 kN. 6 a. The material of the joint has design tensile stress = 100 N/mm^2 , crushing stress = 150 N/mm^2 and shear stress = 60 N/mm^2 . (08 Marks)
 - A cast iron flange coupling is used to connect two shafts of 80 mm diameter. The shaft runs b. at 250 rpm and transmits a torque of 2500 N-m. The permissible shear stress for shaft material and bolt materials is 50 MPa and permissible shear stress for flange is 20 MPa. Design the bolts and the flange. Also select suitable key for the coupling. Take allowable (08 Marks) normal stress for bolt as 100 MPa.

- Design a double riveted butt joint with two cover plates for the longitudinal seam of a boiler 7 a. shell 1.5 m in diameter subjected to a steam pressure of 0.95 N/mm². Assume an efficiency of 72%, allowable tensile stress in the plate of 90 N/mm², crushing stress of 140 N/mm² and an allowable shear stress in the rivet of 50 N/mm². (08 Marks)
 - Determine the size of weld required for an eccentrically loaded weld as shown in Fig.Q7(b). b. The allowable stress in the weld is 75 MPa.



(08 Marks)

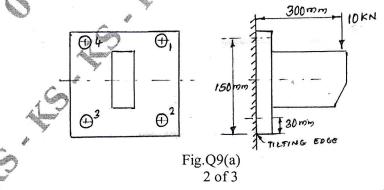
- 8 Two lengths of a flat tie bar for a bridge structure of 250 mm wide and 18 mm thick are a. connected by a diamond joint with equal cover plates on either side. Design the joint completely working stresses for the material of the bar are 100 MPa in tension, 70 MPa in shear and 160 MPa in crushing. (08 Marks)
 - One end of a rectangular bar of cross section 120 mm × 70 mm is welded to a vertical b. support by four fillet welds along its circumference. A steady transverse load of 10 kN is applied at the free end of the bar of length 160 mm and is parallel to 120 mm side. Determine the size of weld, if the allowable stress in the material is limited to 115 MPa.

(08 Marks)

Module-5

9

A bracket is fixed to the wall by means of four bolts and loaded as shown in Fig.Q9(a). Calculate the size of bolts if the load is 10 kN and allowable shear stress in the bolt material. is 40 MPa



- b. A square threaded power screw has a nominal diameter of 30 mm and a pitch of 6 mm with double threads. The load on the screw is 6 kN and the mean diameter of the thrust collar is 40 mm. the coefficient of friction for the screw is 0.1 and the collar is 0.09. Determine:
 - i) Torque required to raise and lower the screw with loadii) Overall efficiency

(08 Marks)

OR 🔔

A screw jack is to lift a load of 80 kN through a height of 400 mm ultimate strength of screw material in tension and compression is 200 N/mm² and in shear 120 N/mm². The material for the nut is phosphor bronze for which the ultimate strength is 100 N/mm² in tension and 90 N/mm² in compression and 80 N/mm² in shear. The bearing pressure between the nut and the screw is not to exceed 18 N/mm². Design the screw and nut and check for stresses. Take FOS = 2, $\mu = 0.14$. Design jack for 25% overload. (16 Marks)

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16

(GB)GS SGHEME 15ME552 USN Fifth Semester B.E. Degree Examination, Dec.2018/Jan.2019 Theory of Elasticity Time: 3 hrs. Max. Marks: 80 Note: Answer FIVE full questions, choosing ONE full question from each module. Module-1 Derive the equations of equilibrium for a 2-D stress state. 1 (08 Marks) a. A rectangular bar of metal of cross section 30mm × 25mm is subjected to an axial tensile b. force of 180 kN. Calculate the normal, shear and resultant stresses on a plane whose normal has the direction cosine $1 = m = \frac{1}{\sqrt{2}}$ and n = 0. (08 Marks) Derive expressions for octahedral normal and octahedral shear stresses in terms of stress 2 a invariants. (08 Marks) The rectangular stress components at a point in a three dimensional stress system are as b. follows: $\sigma_x = 20 \text{ N/mm}^2, \ \sigma_y = -40 \text{ N/mm}^2, \ \sigma_z = 80 \text{ N/mm}^2, \ \tau_{xy} = 40 \text{ N/mm}^2, \ \tau_{yz} = -60 \text{ N/mm}^2,$ $\tau_{xz} = 20$ N/mm². Determine the principal stresses at the given point. (08 Marks) Module-2 Under what conditions are the following expressions for the components of strain at a point 3 a. compatible? $\gamma_{xy} = \alpha x^2 y + \beta x y + a x^2 + \eta y$ (10 Marks) b. If the displacement field in a body is specified as $u = (x^2 + 3)10^{-3}$, $v = 3y^2z \times 10^{-3}$, $w = (x + 3z) \times 10^{-3}$ determine the strain components at a point whose co-ordinates are (1, 2, 3). (06 Marks) OR Derive the compatibility equations in terms of strain and displacements. (10 Marks) 4 a. The displacement components in a strained body are as follows: $u = 0.01xy + 0.02y^2$, $v = 0.02x^2 + 0.01z^3y$, $w = 0.01xy^2 + 0.05z^2$ determine the strain matrix at the point P(3, 2, -5). (06 Marks) Module-3 5 Determine the bending stress component in case of bending of a narrow Cantilever beam (16 Marks) subjected to end load.

2. Any revealing of identification, appeal to evaluator and /or equations written eg, 42+8 = 50, will be treated as malpractice.

Important Note : 1. On completing your answers, compulsorily draw diagonal cross lines on the remaining blank pages.

6

OR

Derive the expression for radial and tangential stress in a thick cylinder subjected to internal and external fluid pressure. (16 Marks)

7 Derive the expressions for radial and circumferential stresses in a solid rotating disc of uniform thickness. (16 Marks)

OR

8 Derive an expression for maximum shear stress under torsion of an elliptical bar. (16 Marks)

Module-5

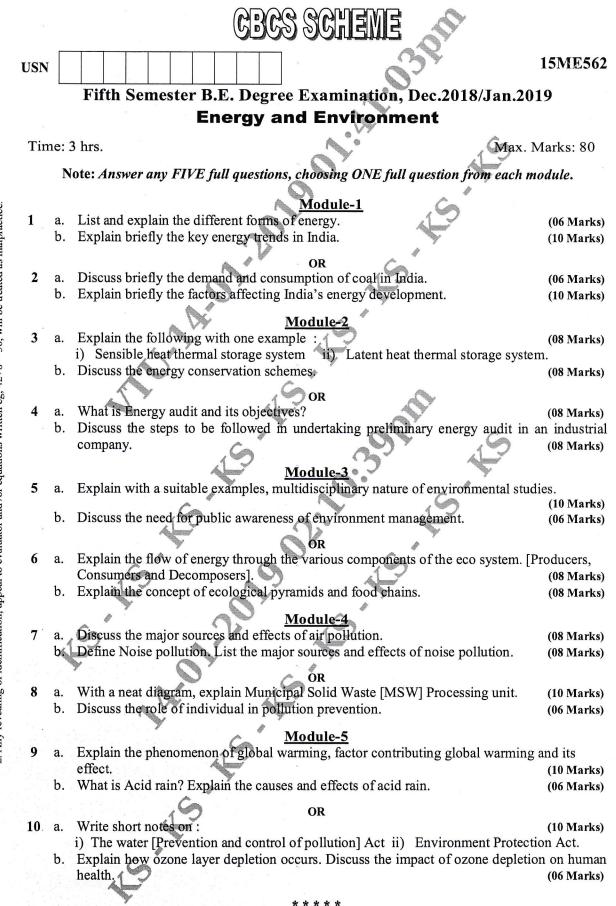
9 Determine the radial and tangential stress distribution in a solid long cylinder and hollow long cylinder subjected to a radial temperature distribution. (16 Marks)

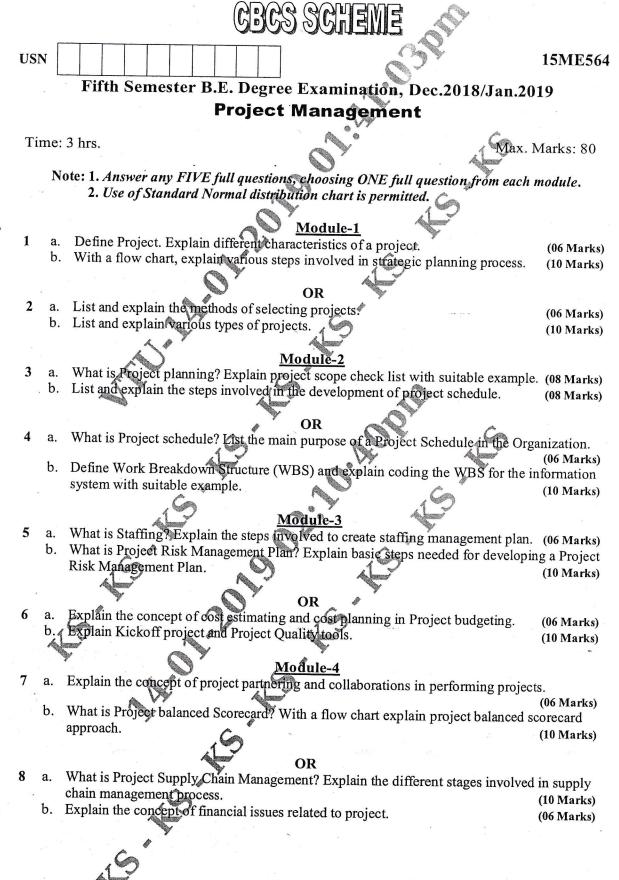
OR

10 Determine the radial and tangential stresses in thin solid and hollow discs subjected to a radial temperature distributions. (16 Marks)

16

Fifth Semester B.E. Degree Examination, Dec.2018/Jan.2019 Non Traditional Machining Fifth Semester B.E. Degree Examination, Dec.2018/Jan.2019 Non Traditional Machining Time: 3 hrs. Max. Marks: 80 Note: Answer FIVE full questions, choosing one full question from each module. 1 1 a. How do you classify Non-traditional machining processes? Discuss briefly. (08 Marks; Compare the traditional and non-traditional machining processes. (08 Marks; b. Write in brief note on the selection of non traditional machining processes. (08 Marks; b. Write in brief note on the selection of non traditional machining processes. (08 Marks; Discuss the influence of the following parameters on USM process: (08 Marks; (1) Amplitude and frequency of vibration. (10 Amplitude and frequency of vibration. (10 Amplitude and frequency of vibration.			CBCS SCHEME	
Mon Traditional Machining Time: 3 hrs. Max. Marks: 80 Note: Answer FIVE full questions, choosing one full question from each module. Module-1 1 a. How do you classify Non-traditional machining processes? Discuss briefly. (08 Marks) Compare the traditional and non-traditional machining processes? (08 Marks) D OR (08 Marks) a. Explain the need for non-traditional machining processes. (08 Marks) D Write in brief note on the selection of non traditional machining processes. (08 Marks) D Writh a neat sketch, explain the working principle and operation of USM process. (08 Marks) D Amplitude and frequency of vibration. (i) (ii) Applied static load. (08 Marks) OR a. Explain the process variables that influence the metal removal rate in abrasive jet machining process. (08 Marks) b. Mention any two advantages, disadvantages and applications of water jet machining process. (08 Marks) b. With a schematic diagram, explain the Electro Chemical Honing process. (08 Marks) b. With a schematic diagram, explain the Feed control in EDM process. (08 Marks) b. Write a short note on chemical blanking.	USN			15ME554
Time: 3 hrs, Max. Marks: 80 Note: Answer FIVE full questions, choosing one full question from each module. Module-1 1 a. How do you classify Non-traditional machining processes? Discuss briefly. (08 Marks) Compare the traditional and non-traditional machining processes. (08 Marks) OR 08 (08 Marks) J a. Explain the need for non-traditional machining processes. (08 Marks) Discuss the influence of the following parameters on USM process: (08 Marks) Discuss the influence of the following parameters on USM process: (08 Marks) Discuss the influence of the following parameters on USM process: (08 Marks) Discuss the influence of the following parameters on USM process: (08 Marks) Discuss the influence of the following parameters on USM process: (08 Marks) Mention any two advantages, disadvantages and applications of water jet machining process. (08 Marks) Module-3 (08 Marks) (08 Marks) Briefly explain the electrolytes used in ECM process. (08 Marks) With a schematic diagram, explain the Electro Chemical Honing process. (08 Marks) B a. List out the various process parameters and briefly explain their effects on chemica machining process. (08 Marks)			Fifth Semester B.E. Degree Examination, Dec.2018/Jan.201	19
Note: Answer FIVE full questions, choosing one full question from each module. 1 a. How do you classify Non-traditional machining processes? Discuss briefly. (08 Marks; b. Compare the traditional and non-traditional machining processes. (08 Marks; c a. Explain the need for non-traditional machining processes. (08 Marks; b. Write in brief note on the selection of non traditional machining processes. (08 Marks; c a. With a neat sketch, explain the working principle and operation of USM process. (08 Marks; c (i) Amplitude and frequency of vibration. (ii) Afbraive grain size. (iii) Effect of slurry. (iv) Applied static load. (08 Marks; 0R 4 a. Explain the process variables that influence the metal removal rate in abrasive jet machining mocess. (08 Marks; b. Mention any two advantages, disadvantages and applications of water jet machining process. (08 Marks; b. Writh a schematic diagram, explain the Electro Chemical Honing process. (08 Marks; b. Write a short note on chemical blanking. (08 Marks; c 0R (8 Marks; b. Write a short note on chemical blanking. (08 Marks; c 0R (8 Marks; c 0R (8 Marks;			Non Traditional Machining	
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10 a. With a neat sketch, briefly explain working of electron beam machining.(08 Marks)b. Write the applications and limitations of Electron Beam Machining (EBM).(08 Marks)		b.	What are the advantages and limitations of LBM process?	(08 Marks)
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	10			(08 Marks)
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- Define an arrow diagram and explain "Fulkerson's rule" for numbering the events in 9 a. (06 Marks) network diagram.
 - b. A project has the following time schedule

Activity	1-2	1-3	1-4 2-5	3-6	3-7	4-6	5-84	6-9	7-8	8-9	
Duration (Months)	2	2 1	1,4	8	5	3,	4	5	4	3	

Construct the network diagram and compute

(10 Marks) ii) Total float for each activity. i) Critical path and its duration

With an example, explain Activity on Node (AON) and Activity on Arrow (AOA) diagrams. 10 a. (06 Marks) The following table shows the jobs of a network along with their time estimates. b.

OR

)	a.	With an examp	ole, expl	ain A	čtivit	y on I	Node	(AON) and	Activ	ity or	a Arrow
	b.	The following	table sh	øws t	he joł	os of a	a netw	ork a	long v	with th	neir ti	me esti
			Job	1-2	1-6	2-3	2-4	3-5	4-5	6-7	5-8	7-8
		4	to	1	2	2	2	7	5	5	3	8
			t _m	7	5	14	5	10	5	8	3	17
			tn	13	14	.26	8	19	17	29	9	32
		Draw the Proje	ct netwo	ork ar	nd fin	d the	proba	bility	that th	ie pro	ject is	s compl
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Draw the Project network and find the probability that the project is completed in 40 days.

(10 Marks)

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